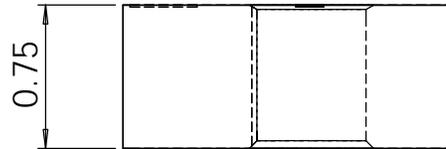
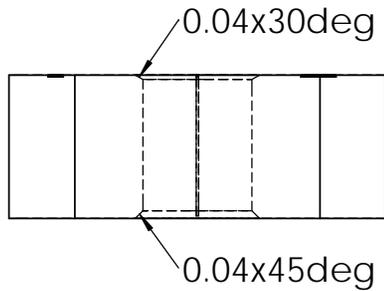
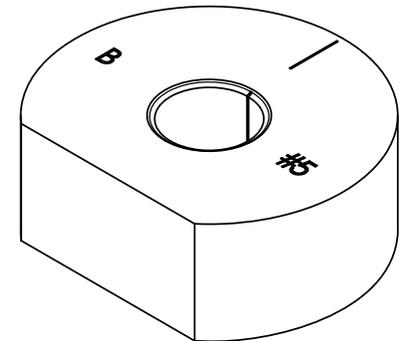
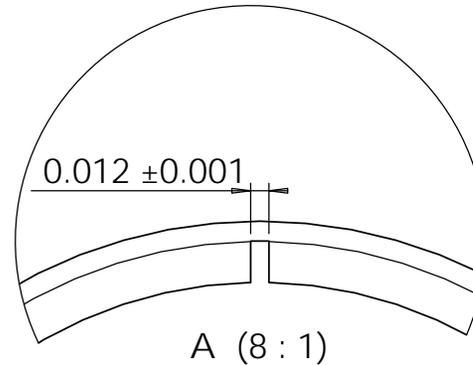
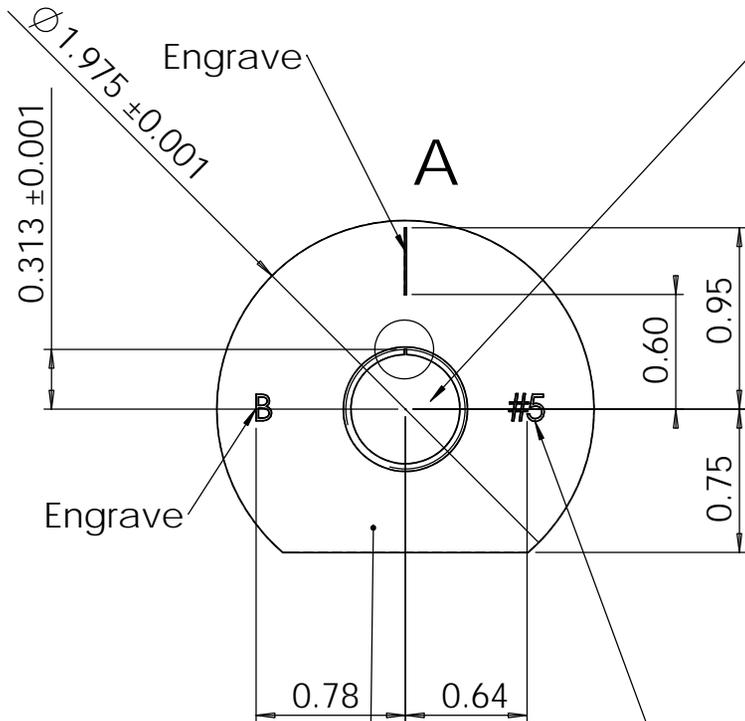


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	B	Added label and chamfer note	5/25/05	AO
	C	Added note to engrave serial number & single point turn	11/30/06	AO
	D	Added chamfer callout, old part # VP-3002	11/18/09	AO
	E	Updated material callout from AL6061 to AL6061-T6511	9/14/16	AO



SINGLE POINT TURN ID AND THREAD!

Tap 0.625-18UNF-2B
 Minor Dia: 0.572+/-0.001
 Pitch Dia: 0.5889-0.5949
 Major Dia: 0.625 MINIMUM



Engrave Serial #

PROPRIETARY AND CONFIDENTIAL
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± 0.02 THREE PLACE DECIMAL ± 0.003		NAME AO	DATE 4/10/05	Saryna Technologies LLC	
		MATERIAL AL6061-T6511		CHECKED		VP Calibration Standard Paintball/SpareAir 0.625" #5	
		FINISH Anodize, Type 2, Black		ENG APPR.		SIZE A	
NEXT ASSY	USED ON	APPLICATION DO NOT SCALE DRAWING		MFG APPR.		DWG. NO. VPP-108-5	
				Q.A.		REV. E	
				COMMENTS: BREAK ALL EXTERNAL SHARP EDGES UNLESS NOTED. ENGRAVING FONT IS NOT IMPORANT. USE 1/16" BALL END MILL, 0.01" DEEP OR LASER ENGRAVE.		SCALE:1:1 WEIGHT: SHEET 1 OF 1	