

From Advance Inspection Technology

Introduction

VisualDepth for VisualPlus 3 is an accessory that allows you to precisely measure and record the depth of internal and external corrosion pits in high pressure SCUBA cylinders.





Internal Probe

The VisualDepth internal probe contains a spring loaded gauge wire coupled to a linear encoder, a video camera, a light source, and a probe positioning system. The VisualDepth main module measures travel of the gauge wire when it is pressed against a reference surface and compares it to travel when the gauge wire is inserted into a pit. The difference between two readings is displayed in VisualPlus software as pit depth. Two reference prongs are used to make sure that the gauge wire travel is measured from a known location. The internal probe can be used to measure pit depths at the bottom, sidewalls, and part of the cylinder neck.





From Advance Inspection Technology

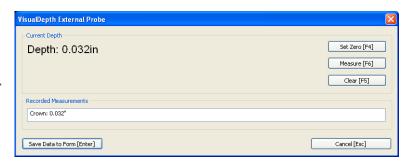


External Probe

The VisualDepth external probe is a simplified handheld version of the internal probe. Two prongs are used to locate the reference surface and the central gauge wire, coupled to a linear encoder, is used to measure the pit depth. The external probe can be used to quickly measure external pits anywhere on the cylinder surface as pit depth.

Features

- Internal/External pit depth measurement.
- Automatic recording of measurement into VisualPlus software visual inspection form.
- Automatic pass/fail based on depth measurement and cylinder type for supported cylinders.



- Probe resolution: 0.0014", measurement range: 0.15" (3.8mm)
- Probe accuracy: +/-0.003"
- Internal probe contains an integrated video camera and a light source for accurate probe tip placement. The probe angle is adjustable to cover bottom, sidewalls and part of the cylinder neck.
- Internal probe diameter (including swivel mechanism) is 0.940in (23.9mm) to be used with SCUBA 3/4-14NPSM thread or larger cylinders.
- Footswitch operated Set Zero and Measure functions.



14020 Eagle View Road Lake Mathews, CA 92570. USA